

EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



**Having satisfied the requirements of the EWF Manufacturer
Certification System for the following Scheme(s):**

Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)

Company: WEC Group

The Unit: Welding Engineering / Laser Engineering UK / Special Projects / CCTV

Located in: Darwen

is certified for the product(s):

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

with the scope of work stated in the attached Schedule

Certificate number and revision status: 210216/GB – Rev. 1

First Issue date: 23/03/2021

**Current issue
date:** 31/03/2021

Date of expiry: 21/03/2026

ANBCC Governing Board Representative

Julio Tolaini

Scheme Manager

Emma Freckingham

TWI Certification Ltd, United Kingdom

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This certificate is subject to the rules established by EWF for the certification of Companies

EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



**Having satisfied the requirements of the EWF Manufacturer
Certification System for the following Scheme(s):**

Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)

Company: WEC Group

The Unit: Sherburn Metalwork Ltd / HTA Group Ltd

Located in: Leeds / Coventry

is certified for the product(s):

Various (brackets, structural products, poles and cantilevers for
highways, bridges, various applications for rail industry and for nuclear
and defence industries)

with the scope of work stated in the attached Schedule

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EWf Manufacturer Certification System

SCHEDULE

Schedule Revision Date 31/03/2021 Rev. 1

Related to Certificate Number 210216/GB Rev. 1

Product/Construction standard(s)

EN 1090-2 EXC4, EN 1090-3 EXC 4, EN 15085-2 CL 1, CL2 & CL3

Alternative Standard(s) (refer to EN ISO 3834-5, clause 2.1 b)**Welding Process(es) (EN ISO 4063)**

MMA (111) / SAW (121) / MAG (135) / FCAW (136) / MCAW (138) / TIG (141) / SPOT (212) / STUD (783)

Parent Material Group(s) (CEN ISO/TR 15608)

Group 1 / Group 2 / Group 3 / Group 5 / Group 7 / Group 8 / Group 10 / Group 11

Responsible Welding Coordination Personnel

Scheme	Name (Qualification)	Job Title	Technical knowledge
ISO 3834	W Barr, HNC, CSWIP 3.2.1 Senior Welding Inspector	RWC	Comprehensive
	T Atkinson, NVQ Level 3 Diploma in Fabrication & Welding	Deputy RWC	Specific

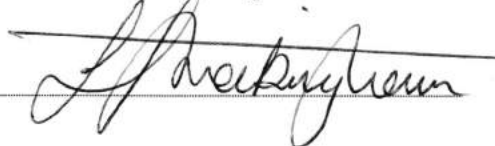
ANBCC Governing Board Representative

Julio Tolaini



Scheme Manager

Emma Freckingham





INTERNATIONAL INSTITUTE OF WELDING

**Having satisfied the requirements of the
IIW Manufacturer Certification Scheme
according to ISO 3834**



Company: WEC Group

The Unit: Welding Engineering / Laser Engineering UK / Special Projects / CCTV

Located in: Darwen

is certified in accordance with

BS EN ISO 3834 Part 2

For the product(s): Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

with the scope of work stated in the attached Schedule

Certificate number and revision status: 210216/GB – Rev. 1

First issue date: 23/03/2021

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ANBCC Governing Board Representative
Julio Tolaini

Scheme Manager
Emma Freckingham

TWI Certification Ltd, United Kingdom

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for the certification of Companies





INTERNATIONAL INSTITUTE OF WELDING

**Having satisfied the requirements of the
IIW Manufacturer Certification Scheme
according to ISO 3834**



Company: WEC Group

The Unit: Sherburn Metalwork Ltd / HTA Group Ltd

Located in: Leeds / Coventry

is certified in accordance with

BS EN ISO 3834 Part 2

For the product(s): Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

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Scheme Manager
Emma Freckingham

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IIW Manufacturer Certification Scheme



SCHEDULE

Schedule Revision Date 23/03/2021 Rev. 1

Related to Certificate Number 210216/GB Rev. 1

Product/Construction standard(s)

EN 1090-2 EXC4, EN 1090-3 EXC 4, EN 15085-2 CL 1, CL2 & CL3

Alternative Standard(s) (refer to ISO 3834-5, clause 2.1 b)**Welding Process(es) (ISO 4063)**

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STUD (783)

Parent Material Group(s) (ISO/TR 15608)

Group 1 / Group 2 / Group 3 / Group 5 / Group 7 / Group 8 / Group 10 / Group 11

Responsible Welding Coordination Personnel

Name (Qualification)	Job Title	Technical knowledge
W Barr, HNC, CSWIP 3.2.1 Senior Welding Inspector	RWC	Comprehensive
T Atkinson, NVQ Level 3 Diploma in Fabrication & Welding	Deputy RWC	Specific

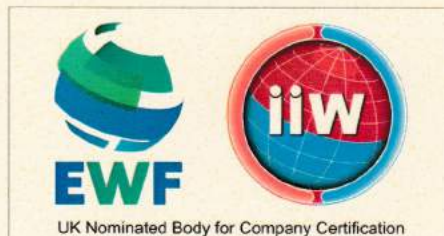
ANBCC Governing Board Representative
Julio Tolaini

Scheme Manager
Emma Freckingham



The standards and documents referred in the certificate and
schedule are those valid at the time of certification





TWI Certification Ltd

Welding Fabricator Certification Scheme

Registration Number 210216/GB Rev 1

This is to Certify that

WEC Group

*has been assessed in accordance with the
Rules of the scheme in respect of their control
of welding operations involved in the manufacture of:*

***Various (brackets, structural products, poles and
cantilevers for highways, bridges, various applications
for rail industry and for nuclear and defence industries)***

as shown on the attached Schedule

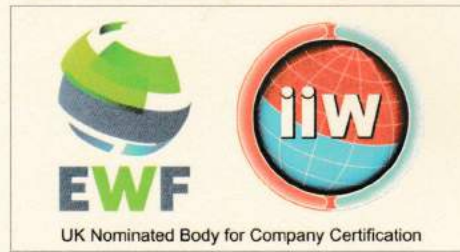
*The Company's Welding Management System
complies with ISO 3834 Part 2 and EWF/IIW requirements*

Full details are held on the TWI register of Certified Companies

Chairman
Certification Management Board

Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom



Schedule

<p>WEC Group Laser Engineering UK Britannia House Junction Street Darwen Lancashire BB3 2RB & WEC Group Special Projects Britannia House Junction Street Darwen Lancashire BB3 2RB</p>	<p>Registration Number 210216/GB</p> <p>Issue 2</p> <p>Valid: 31 March 2021 to 21 March 2026 (subject to satisfactory periodic surveillance)</p>
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Product range:

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

Materials

Group 1 Carbon steels
Group 2 Thermomechanically treated steels
Group 3 Quenched and tempered steels
Group 5 Cr-Mo steels
Group 7 Ferritic stainless steels
Group 8 Austenitic stainless steels
Group 10 Austenitic ferritic stainless steels
Group 11 Steels covered by group 1 except $0.25\% < C \leq 0.85\%$

Chairman
Certification Management Board

Scheme Manager

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Schedule

WEC Group
CCTV
Britannia House
Junction Street
Darwen
Lancashire
BB3 2RB

&

WEC Group
Welding Engineering
Spring Vale Road
Darwen
Lancashire
BB3 2ES

Registration Number 210216/GB

Issue 2

Valid: 31 March 2021 to 21 March 2026
(subject to satisfactory periodic surveillance)

Product range:

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

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Chairman
Certification Management Board

Scheme Manager

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Schedule

Sherburn Metalwork Ltd (Part of WEC Group)
12 Seafox Court
Sherburn Industrial Estate
Sherburn-in-Elmet
Leeds
LS25 6PL
&
HTA Group Ltd (Part of WEC Group)
7040-7060
Middlemarch Business Park
Siskin Pkwy E
Coventry
CV3 4PE

Registration Number 210216/GB

Issue 2

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Product range:

Various (brackets, structural products, poles and cantilevers for highways, bridges, various applications for rail industry and for nuclear and defence industries)

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